



SPECIFICATION OF RAIN CARRYING GOODS MANUFACTURED AND DISTRIBUTED BY LYNCH ALUMINUM



Lynch Aluminum's rain carrying goods are made of strong, durable aluminum with a high-quality polyester enamel finish firmly baked to the metal before forming the product. All painted products manufactured by Lynch Aluminum carry a limited lifetime warranty. The details of this warranty are available upon request. All our manufactured products and coil stock are made from aluminum coil that has a hardness of H24 and the finish on these products is a thermo-setting polyester enamel that is roller coated and baked at high temperatures. The reverse side of the material (wash coat) is also a thermo-setting polyester enamel applied to help resist corrosion.

Our color palette includes Almond (AL), Black (BL), Regal Blue (BLUE), Royal Brown (BR), Burgundy (BRGDY), Terratone Bronze (BZ), Classic Cream (CC), Copper Metallic (COPMET), Clay (CY), Dark Bronze (DBZ), Grecian Green (GG), High Gloss White (HG), Ivory (IV), Low Gloss White (LG), Linen (LN), Musket Brown (MBR), Pearl Gray (PG), Regal Red (RED), Rosewood (RW), Tuxedo Gray (TG), and Wicker (WK)

Gutter Coil

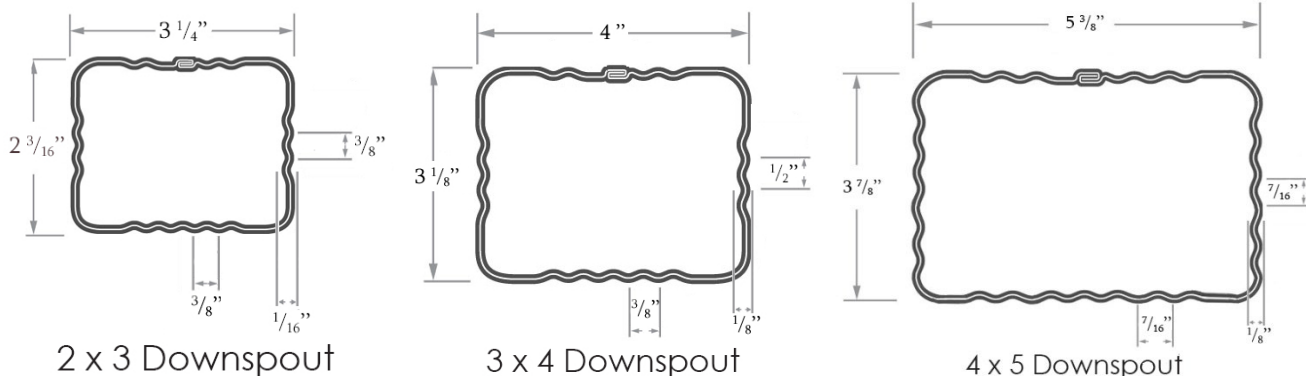
Gutter coil is available in .027 x 11 3/4", .032 x 11 3/4", & .032 x 11 7/8" for 5" gutter, .027 x 15" and .032 x 15" for 6" gutters and .032 x 18 for 7" gutters.

- .027 x 11 3/4" gutter coil is available in all colors.
- .032 x 11 3/4" gutter coil is available in all colors.
- .032 x 11 7/8" gutter coil is available in BL, BR, BZ, CY, DBZ, LG, & MBR.
- .027 x 15" gutter coil is available in all colors.
- .032 x 15" gutter coil is available in all colors.
- .032 x 18" gutter coil is available in BL, BR, CY, DBZ, LG, & MBR

All above rolls range in weight from 28 to 450 pounds. Each roll is wrapped in cardboard and bound with plastic banding before shipping for added protection.

Downspouts & Elbows

Downspouts and elbows are available in 2x3", 3x4", and 4x5" sizes.



The 2x3" downspouts and elbows are manufactured from .019 gauge material and the downspout are packaged in standard lengths of 8', 10', and 11'.

- 8' downspout are available in all colors except for BRGDY, DBZ, RED, BLUE, and COPMET.
- 10' downspout are available in all colors except for RED, BLUE, and COPMET.
- 11' downspout is available in LG only

2x3" elbows are available in 30 count boxes for standard elbows and 25 count boxes for 45 degree elbows.

- A & B standard elbows are available in all colors except for RED, BLUE, and COPMET
- A & B 45° elbows are available in LG, BR, CY and HG.

The 3x4" downspouts and elbows are manufactured in both .019 and .024 gauges. The downspout are packaged in standard lengths of 8', 10', and 11' lengths with the 8' and 10' available in 019 and 024 gauges and the 11' available in 024 gauge only.

- The 8' Downspout is available all colors except for LN, GG, AL, RW, TG, BRGDY, DBZ, RED, BLUE, and COPMET.
- The 10' downspout is available in all colors in the .019 gauge and all colors except for RED, BLUE, and COPMET in the .024 gauge.
- The 11' foot downspout is only available in LG, BR, and CY.

3x4" Elbows are available in 25 count boxes for A's and 20 count boxes for B's for standard elbows and 20 count boxes for 45 degree elbows.

- 024 A & B elbows are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET.
- 019 A & B elbows are available in all colors.
- 019 45° A & B elbows are available in LG, BR, CY, and HG.

The 4x5" downspouts and elbows are manufactured in .027 gauge aluminum.

- 10' downspout is available in all colors except IV, LN, RW, HG, RED, BLUE, and COPMET.

4x5 elbows are available in 9 count boxes for the standard elbows and are sold by the piece in 45° elbows

- A & B elbows are available in all colors except IV, LN, RW, HG, RED, BLUE, and COPMET.
- 45° A elbows are available in LG only.

All of our downspout are individually wrapped in paper and our elbows are individually wrapped in plastic to prevent damage in transit.

Pipebands and Saddles

Pipebands are available in either standard or ornamental style. 2x3 standard, 2x3 ornamental, & 3x4 ornamental are made from .019 gauge aluminum while 3x4 standard pipebands, 2x3 saddles, 3x4 saddles, and 4x5 saddles are made from .027 gauge aluminum. Both saddles and pipebands are press formed on a blanking die. Saddles are available in 100 count boxes for 2x3, 50 count boxes for 3x4, and 40 count boxes for 4x5. Pipebands are available in 100 count boxes for both 2x3 and 3x4.

- 2x3 saddles are available in all colors except for RED, BLUE, and COPMET.

- 3x4 saddles are available in all colors
- 4x5 saddles are available in all colors except IV, LN, RW, HG, RED, BLUE, and COPMET.
- 2x3 standard pipebands are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET
- 2x3 ornamental pipebands are available in all colors.
- 3x4 standard pipebands are available in all colors except for RED, BLUE, and COPMET
- 3x4 ornamental pipebands are available in all colors except for RED, BLUE, DBZ, BRGDY, and COPMET

Endcaps

Endcaps are made out of .019 gauge aluminum and are press formed on a blanking die.

- 5" endcaps are available in all colors
- 6" endcaps are available in all colors
- 7" endcaps are available in LG only

Gutter Brackets

Our Brute™ bracket is manufactured from .060 gauge aluminum with the sides formed upwards for strength and two large ribs that run the length of the bracket for increased rigidity. It measures 1 5/16" wide and is made for both 5" and 6" gutter and comes either with the back clip or without. They are formed with pre-punched holes to be used with our roof hook straps for strap hanging the gutter. The hook straps are made from .060 material and are hooked into the body of the Brute™.

Our Standard bracket is made from .047 gauge material. The Standard bracket has the sides formed upwards to create a channeled body for strength. It measures 1 1/16" wide and is available in 5" only and with or without the clip on the back.

Soffit

Soffit is available in 12" and 16" widths, measures 12' in length, and is manufactured from .019 gauge material.

- The 12" Triple-4 can have all 3 panels solid, or have the center panel vented and the outer panels solid and is available in LG, BR, BZ, CC, MBR, CY, and WK.
- The 16" Quad-4 can have all 4 panels solid, or the 2 middle panels vented and the outer 2 panels solid and is available in all colors except HG, RED, BLUE, and COPMET.

Both of the Triple 4" and Quad 4" soffits are standard or "U" groove style and each utilizes the "slip lock" style of installation. They are packaged with paper in between each panel to prevent damage in transit.

Channel & Fascia

Accessories for soffit include the following, all manufactured from .019 gauge materials; 3/8" J and F-channel, pre-formed fascia in 6", 8", and 10" widths, and 24" wide trim coil..

3/8" channel fits both the Triple 4 and the Quad 4 panels and is available in J and F channel. J channel is available in 12' sections and comes in 50 count boxes and F channel is available in 12' sections and comes in 25 count boxes.

- 3/8" J channel is available in all colors except for HG, RED, BLUE, and COPMET.
- 3/8" F channel is available in all colors except for HG, RED, BLUE, DBZ, BRGDY, and COPMET

Pre-formed fascia is manufactured in the standard "L" style and has ribs running the length of the material.

- 6" fascia is available in all colors except for HG, RED, BLUE, and COPMET.
- 8" fascia is available in all colors except for HG, RED, BLUE, DBZ, BRGDY, and COPMET
- 10" fascia is available in LG and BR only.

Trim Coil

Trim coil is only available in a smooth finish and comes paired with LG on the backside except for a few colors. GG is paired with RW, BL is paired with IV, TG is paired with LN, and DBZ is paired with BRGDY.

Leaf Protections

Speed Screen™ is manufactured out of expanded aluminum. The expanded aluminum is .024 gauge and the beads on the front and the back of the screen are .019 gauge. The Speed Screen™ is available in regular hole and small hole versions. With regular hole Speed Screen™ the aluminum is expanded to 1/4 of an inch holes. With Small Hole Speed Screen™ the aluminum is expanded to 5/32 of an inch holes. Both Speed Screen™ and Small Hole Speed Screen™ are available in both mill finish and Black powder coated.

Drop-in Screen is manufactured out of expanded aluminum. The expanded aluminum is .024 gauge and the reinforced bead on the front is .019 gauge. The Drop-in screen is available in regular hole and small hole versions. With regular hole Drop-in the aluminum is expanded to 1/4 of an inch holes. With Small hole Drop-in the aluminum is expanded to 5/32 of an inch holes. Regular hole Drop-in screen is available in mill finish and the Small hole Drop-in is available in both mill finish and Black powder coated.